

37 individuals [3]. However, a large percentage of these workshops have demonstrated
38 unproductive results in effectively communicating the vulnerabilities associated with a
39 construction site [4].

40 The complexity and uncertainty in the nature of construction industry requires the
41 safety planners to adopt new and innovative technologies to improve the construction
42 safety scenario [5]. One such technology is Building Information Modeling.

43 Building Information modeling or BIM is one of the most promising developments
44 in the construction industry [6]. This innovative technology has changed the way
45 construction projects are executed from their inception to handover. Associated General
46 Contractors of America (AGC) defines BIM as *“the development and use of a computer
47 software model to simulate the construction and operation of a facility. The resulting
48 model, a Building Information Model, is a data-rich, object-oriented, intelligent and
49 parametric digital representation of the facility, from which views and data appropriate
50 to various users’ needs can be extracted and analyzed to generate information that can
51 be used to make decisions and improve the process of delivering the facility”* [7].

52 Another new technology that is gaining ground in the industry is Virtual Reality.
53 Rheingold defined virtual reality as *“an experience in which a person is surrounded by
54 a three-dimensional, computer-generated representation, and is able to move around
55 in the virtual world and see it from different angles, to reach into it, grab it, and reshape
56 it.”* [8]. Virtual reality (VR) technology uses computers, software and peripheral
57 hardware to generate a simulated environment for its user. The simulated environment
58 may consist of real or imaginary surroundings. It is a computer-generated environment
59 that gives a person a sense of being within it by engaging their senses and reducing or
60 removing their perception of the real environment. While there is a wide range of
61 technical implementations, VR typically has the following features: it will surround its
62 user, obscuring cues from the physical environment, provide a three-dimensional visual
63 representation of the virtual environment; track the user’s location and orientation and
64 update the virtual scene to match the user’s movements; and give the user some degree
65 of control over the objects in it [9]. A central notion is that of ‘presence’ in the virtual
66 environment. This means that the subjects’ responses in the virtual environment are
67 similar to those in a real environment [10]. The use of visualization not only presents a
68 more comprehensive construction process than 2D drawings and information [11], but
69 also helps in communication between different project stakeholders [12].

70 The virtual reality technology has provided benefits to many industries. The military
71 have used it for training recruits. In the field of medicine VR technology has been used
72 to provide medical students with an opportunity to experience dangerous surgical
73 procedures in a virtual environment. Although the technology is relatively new in the
74 construction industry, there is tremendous potential of utilizing it for construction
75 safety.

76 2 Research Significance

77 Although prior literature has shown the significance of using Virtual Reality in different
78 industries, the use of BIM along with VR in the construction industry is very limited.
79 This research helps in demonstrating the use of BIM and VR in construction safety
80 training especially focusing on fire safety. There is a potential of changing traditional
81 methods of safety training, and implementing a more proactive approach with the help
82 of new cutting edge technologies.

83 3 Discussion

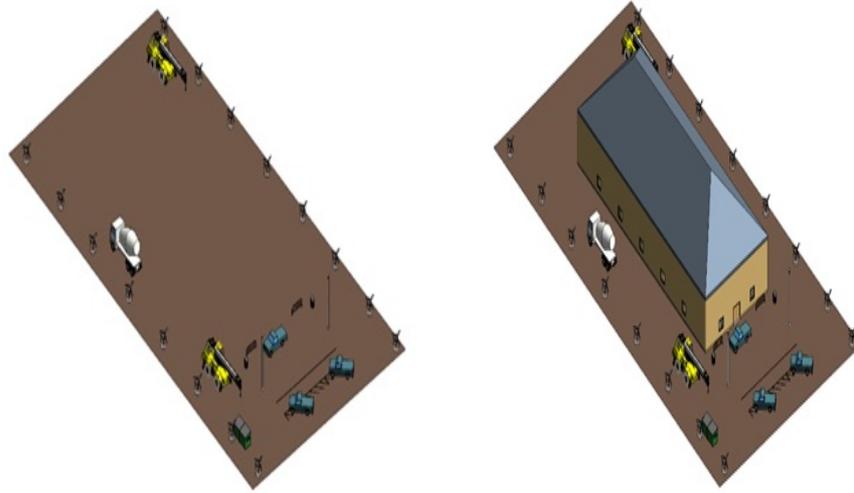
84 The Research process starts off with a thorough literature review. The literature
85 required for this project was collected through extensive search of journal articles,
86 conference papers, reports and books. Mostly recent and relevant papers were collected.
87 The main focus of the literature review was to identify limitations in the construction
88 industry regarding safety and training techniques.

89 After a thorough literature review, appropriate VR headset and BIM software were
90 identified. There were a number of different VR products available in the market. HTC
91 Vive, was specifically acquired for the study due to its low cost and user friendly
92 interface.

93 The following BIM technologies were selected on the basis of their low-cost, and
94 the presence of extensive tutorials on the internet:

- 95 • Autodesk Revit for creating 3D model
- 96 • Google SketchUp for editing and exporting all the equipment, characters and
97 related families needed onsite
- 98 • Autodesk Navisworks for 4D phasing simulations
- 99 • MS Project for creating construction schedule
- 100 • Iris VR- For visual training

101 For this study, a BIM model of a shed was generated using Revit as shown in Figure
102 1. Different site equipment i.e. cranes, vehicles, scaffold, and dumpster were
103 downloaded and edited from Google Sketchup's *Ware House* and Revit *Family* to
104 incorporate into the model. The easy availability of these equipment made an otherwise
105 time-consuming process of creating each equipment individually, faster and more
106 convenient.

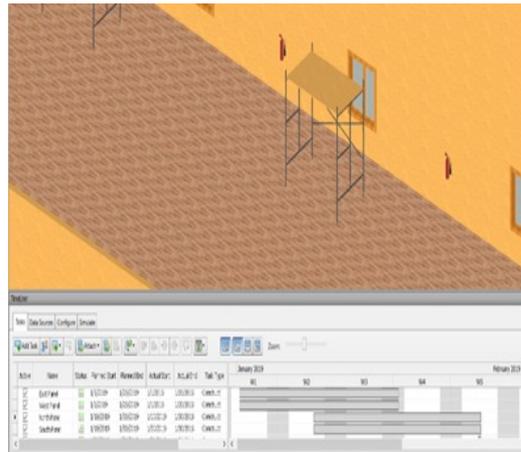
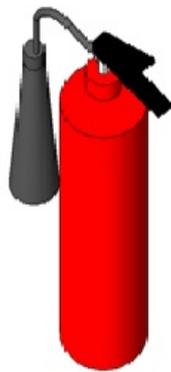


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Fig. 1. Revit model of site Area (left) and shed (Right)

109 The Fire Extinguishers downloaded from Revit's Family (refer to Figure 2) were
 110 then added to the model according to the OSHA specifications. The shed's components
 111 like doors and windows were finally added to complete the 3D model. As a part of
 112 project planning, a simple project schedule was developed using *MS Project* (MSP)
 113 which listed all the activities to be executed in the project along with their Planned Start
 114 and End dates. This MSP schedule and the 3D model in Revit were exported to
 115 Navisworks, in order to link all the individual components to their respective line item
 116 on schedule to create 4D simulation of the project. This 4D simulation shows animated
 117 visualization of the project and pinpoints the exact scenario of the site on any particular
 118 day.

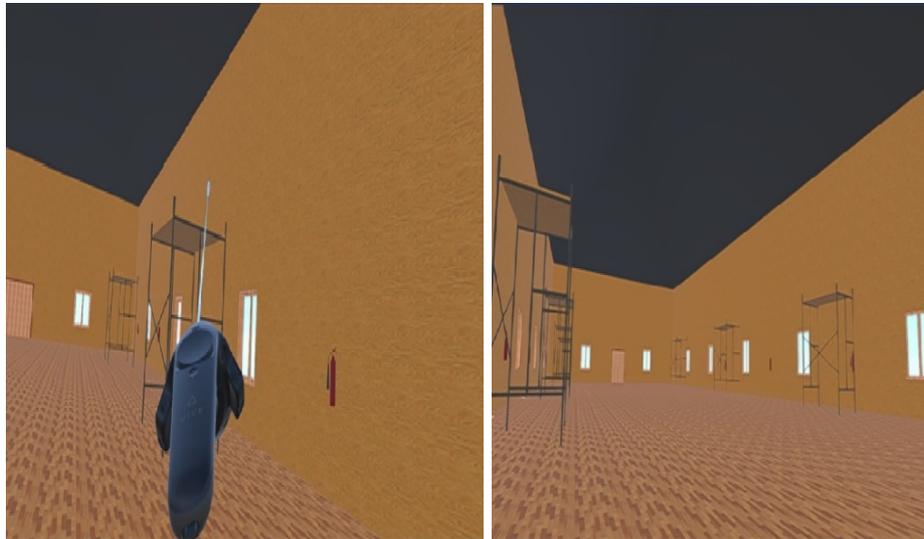


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Fig. 2. Fire Extinguisher model and Navisworks 4D model

121 The model was transformed in to virtual reality walkthrough using *IrisVR Prospect*
122 (as shown in Figures 3 and 4). *IrisVR Prospect* is a Windows based platform that
123 converts 3D models from Revit, Sketup and other similar software into VR experiences
124 using head mounted displays (HMDs), that a person wears to get immersed in a Virtual
125 Environment (VE). By moving one's head and eye this VE can be explored from any
126 perspective. Creating this VR walk through helps in identifying locations of Exit doors
127 and Fire Extinguishers in case of a fire outbreak, and assists new employees to visually
128 explore a virtual environment prior to construction.



129

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Fig. 3. Viewing Virtual Environment through HTC Vive



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132

Fig. 4. Outside view of shed

133 **4 Results and Conclusion**

134 The paper provides a method of BIM based virtual environment with an intent to
135 improve the safety training programs currently in practice in the construction industry.
136 Through BIM models and VR tools a more proactive approach has been proposed to
137 tackle safety issues. Exposing personnel to hazardous situation in a risk free virtual
138 environment is a viable solution. This technique prepares them for unforeseen harmful
139 situations on site before entering the actual worksite. The paper focuses on the fire
140 safety scenario through a 3D model of a shed which was created using Autodesk Revit
141 and included the fire extinguishers according to OSHA specifications. The safety model
142 was simulated using Navisworks and then linked with IrisVR to give an immersive
143 experience to the user by using Head mounted display (HMD). The authors believe that
144 this method of safety training will create a positive impact in the safety scenario of
145 construction industry, the likes of which may be investigated through surveys and field
146 trials for future work.

147 There are some potential barriers in utilizing these techniques in the industry, like
148 cost associated with VR equipment, BIM compatible computers, traditional thinking of
149 safety officers, and lack of expertise of administrative personnel. Therefore, future
150 research endeavors can focus on exploring these barriers and ways to resolve them.

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